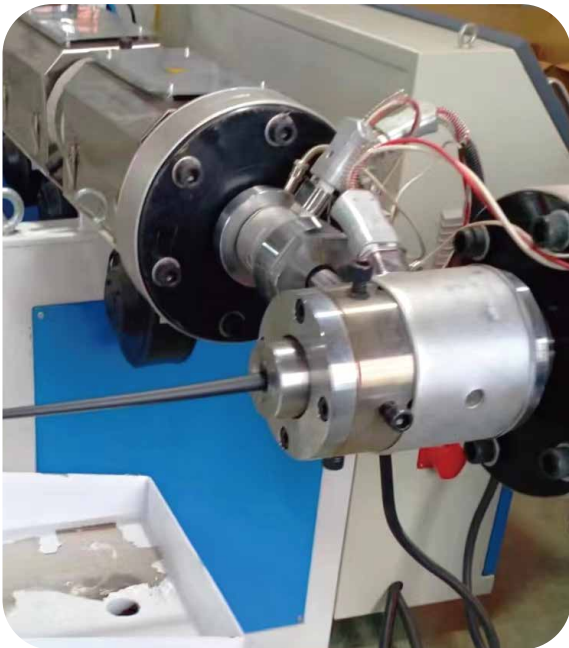




Adhesive Lined Dual Wall Heat Shrink Tubing Co-extrusion Line



Co-extrusion Heat Shrink Tubing Extruder Models:

SJ-45 tubing extruder+ SJ-30 adhesive extruder

SJ-50 tubing extruder+ SJ-45 adhesive extruder

SJ-55 tubing extruder+ SJ-45 adhesive extruder

SJ-65 tubing extruder+ SJ-55 adhesive extruder

Co-extrusion Heat Shrink Tubing Die:

Within a certain range, dies of different specifications can be replaced to produce products of different specifications.

Two types Cooling and Shaping Water Tanks:

Immersion cooling and shaping water tank and vacuum cooling and shaping water tank.

Immersion cooling and shaping water tank is mainly used for extrusion cooling and shaping of small-size heat shrink tubing, Vacuum cooling and shaping tank is mainly used for extrusion cooling and shaping large-size heat-shrink tubing.

Two types Tractors :

Twin-roll tractor (composed of two pairs of rubber rollers) is mainly used for the extrusion and traction of small-size heat shrink tubing, Crawler tractor (two traction tracks composed of a rubber belt or rubber block) is mainly used for the extrusion and traction of large-size heat shrink tubing

Winding Machine:

Large-diameter winding machines are used to prepare for the next step (preparation for electron accelerator irradiation) Small-size heat shrink tubing needs to be plied and wined to the winding plate together and then the branching machine separates the tubing after irradiation.

The extrusion production line is equipped with an automatic vacuum feeding machine with a drying hopper, The models are:

25kG, 50kG, 75kG, 100kG

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**Range Optional Extruder
for Adhesive Lined
Dual Wall Heat Shrink Tubing**

No.1 The main equipment components:

Co-extruder-Co-extrusion Die-Cooling&Shaping Water Tank-
Roll Tractor-Plying&Winding Machine-Branching Machine

SJ-45+SJ-30	$\Phi 2.4 - \Phi 7.9\text{mm}$
SJ-50+SJ-45	$\Phi 6.4 - \Phi 19.1\text{mm}$

No.2 The main equipment components:

Co-extruder-Co-extrusion Die-Cooling&Shaping Water Tank-
Belt Tractor-Winding Machine

SJ-50+SJ-45	$\Phi 25.4 - \Phi 50\text{mm}$
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No.3 The main equipment components:

Co-extruder-Co-extrusion Die-Cooling&Shaping Water Tank-
Shaping Die-Belt Tractor-Winding Machine

*Adhesive Lined Semi-Rigid Heat Shrink Tubing

SJ-65+SJ-55	$\Phi 50 - \Phi 100\text{mm}$
SJ-90+SJ-65	$\Phi 100 - \Phi 230\text{mm}$

*the Co-Extruder also produces adhesive lined medium / heavy wall tubing



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*For reference only, the specific solution should be determined according to the specific ID, thickness, and other information.



WOLJIA

